# This Page Is Inserted by IFW Operations and is not a part of the Official Record

### **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

## IMAGES ARE BEST AVAILABLE COPY.

As rescanning documents will not correct images, please do not report the images to the Image Problem Mailbox.



#### **CLAIMS**

What is claimed is:

1. A method, comprising:

placing a plurality of fibers into a mold, the fibers oriented approximately in the x and y directions; adding a second plurality of fibers; disposing a heat conductive material around the fibers; and curing the heat conductive material.

- 2. The method of claim 1, wherein the fibers are woven.
- 3. The method of claim 1, wherein the fibers are comprised of carbon.
- 4. The method of claim 1, wherein the second plurality of fibers are oriented in approximately a vertical direction.
- 5. The method of claim 1, wherein the second plurality of fibers is chopped.
- A heat spreader, comprising:a plurality of fibers oriented approximately along a horizontal axis;

Application No.:

a second plurality of fibers oriented approximately along the second horizontal axis, approximately perpendicular to the first set of fibers;

a third plurality of fibers, some or all oriented approximately in the vertical direction, approximately perpendicular to the first and second sets of fibers; and a conductive material disposed about the fibers.

- 7. The heat spreader of claim 6, wherein the fibers are comprised of carbon.
- 8. The heat spreader of claim 6, wherein the fibers are woven.
- 9. The heat spreader of 6, wherein the third plurality of fibers are chopped.
- 10. A heat spreader, comprising:
  - a first layer of fibers, oriented approximately along a horizontal axis;
- a second layer of fibers, oriented approximately along the same horizontal axis, the second layer having a different fiber density than the first layer;

a second plurality of fibers in the second layer, oriented approximately along a second horizontal axis, approximately perpendicular to the first set of fibers in the second layer;

a third plurality of fibers in the second layer, oriented approximately in the vertical direction, approximately perpendicular to the first and second sets of fibers in the second layer;

Application No.:

a third layer of fibers, having a fiber density different than the fiber density of the second layer; and

a conductive material disposed about the fibers.

- 11. The heat spreader of claim 10, wherein the first and third layers have a higher fiber density than the second layer.
- 12. The heat spreader of claim 10, wherein the first and third layers have similar fiber densities.
- 13. The heat spreader of claim 10, wherein the fibers are comprised of carbon.
- 14. The heat spreader of claim 10, wherein the fibers are woven.
- 15. The heat spreader of claim 11, wherein the fibers in the first and third layers are chopped.
- 16. A semiconductor package, comprising:

a substrate having a top surface;

at least one semiconductor device attached to said top surface of said

substrate;

Application No.:

-19-

a cover secured to said substrate creating a space therebetween, said semiconductor device residing within said space, said cover having a flat top surface and an external bottom surface;

a first plurality of fibers disposed throughout said cover, said first plurality of fibrous structures disposed in mostly horizontal directions in said cover; and

a second plurality of fibrous structures disposed throughout said cover, said second plurality of fibers disposed in a mostly vertical direction in said cover.

- 17. The semiconductor package of claim 16, wherein the cover is further comprised of a composite material.
- 18. The semiconductor package of claim 1/6, wherein the fibers are further comprised of carbon.
- 19. The semiconductor package of claim 16, further comprising a heat sink that is attached to the flat top surface of the cover.
- 20. The semiconductor package of claim 16, wherein the cover is secured to the substrate using a sealant.

Application No.:

-20-

- 21. The semiconductor package of claim 16, further comprising a plurality of posts disposed between the substrate and the bottom plate to provide support to the cover.
- 22. The semiconductor package of claim 21, wherein the posts are comprised of polymeric materials.
- 23. A semiconductor package, comprising: a substrate having a top surface;

at least one semiconductor device attached to said top surface of said substrate;

a cover secured to the substrate creating a space therebetween, the semiconductor device residing within the space, the cover having a flat top surface and an external bottom surface, the top surface and the external bottom surface being constructed of a thermal interface material;

a first plurality of fibers disposed throughout the cover, the first plurality of fibers disposed in an approximately horizontal directions in the cover; and

a second plurality of fibers disposed throughout the cover, the second plurality of fibers disposed in an approximately vertical direction in the cover.

Application No.:

-21- Docke

- 24. The semiconductor package of claim 23, wherein said cover is further comprised of a composite material.
- 25. The semiconductor package of claim 23, wherein the fibers are further comprised of carbon.
- 26. The semiconductor package of claim 23, where the thermal interface material is comprised of the same material as the composite.
- 27. The semiconductor package of claim 26, further comprising a heat sink that is attached to the flat top surface of the cover.
- 28. The semiconductor package of claim 23, where the interface material is comprised of the composite material wherein the fiber density is greater than that of the cover fiber density.
- 29. The semiconductor package of claim 24, further comprising a plurality of posts disposed between said substrate and said bottom plate to provide support to said cover.
- 30. The semiconductor package of claim 29, where said posts are comprised of polymeric material.

Application No.:

-22-